| • | er ID 62577 • 04, 2010 2:29:18 PM | | | | | | | | | | Page 1 | |
|---|---|--------------------------------------|-------------------------------|---|--------|--------------|---------------|-------------|---------------|------------------|----------------------------|--|
| Revision ID: | D412-705-017 N1 Gearbox Access Panel | • | Accept | 111111111111111111111111111111111111111 | | | S | etup | Start Stop | | | |
| Start Date: Required Date: Reference: | 10/4/2010 Start Qty: 1.00 10/15/2010 Req'd Qty: 1.00 | 3 | | Cust Item II Customer: | D: | | | | | | 11 8 181 1181 188 1 | |
| Approvals: | Process Plan:QC: | Date: <u>//0-/0-0</u> '/ Date: | Tooling: SPC (Y/N): | | ite: | | R | | Start Stop | | | |
| Sequence ID/ Work Center ID | | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reje Qty | | Reject Number | Insp. Stamp | |
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Work Order ID 62577

Monday, October 04, 2010 2:29:18 PM



Page 2

Îtem ID:

D412-705-017

Accept



Setup Start

Stop



Revision ID:

Item Name:

N1 Gearbox Access Panel

Start Date: Required Date: 10/15/2010

10/4/2010

Start Qty: 1.00

Operation

Description

Packaging

Req'd Qty: 1.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start Run

QC:

Date:_____

SPC (Y/N):

Set Up/

Run Hours

Date:

Tool # Plan

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Accept Qty

Stop

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Packaging Packaging

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Identify and pack for shipping as per PPP D412-705-017 \(\text{Location:} \) \(\text{PPP Rev:} \)

QC21- Final Inspection - Work Order Release

0.00



QC **Quality Control**

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10/10/26 TC) ME 10-10-25

Reject Qty

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Picklist Print

Monday, October 04, 2010 2:29:23 PM

Work Order ID: 62577

Parent Item:

D412-705-017

Comments:

Parent Item Name: N1 Gearbox Access Panel

IPP Rev:C Removed Manufacturing 06-08-02 JLM



Start Date: 10/4/2010

Required Date: 10/15/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | | ate sued | Status |
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| D3255-041 Access Panel Assembly | | Manufactured | No | | 115371 . | 120 | 25 Each | 2.0000 | | حالال | ; s) | | |
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| D3255-042 Access Panel Assembly | | Manufactured | No | | 00012 | 120 | Each | 0.0000 | | 1 560910 | IUliola | sf) | |
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Monday, October 04, 2010 2:29:23 PM

Work Order ID: 62577

Parent Item:

D412-705-017

Parent Item Name: N1 Gearbox Access Panel



Start Date: 10/4/2010

Required Date: 10/15/2010

Start Qty: 1.00

Required Qt/: 1.00

MS21060-L3K

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| | | Description of NC | | Corrective Action S | Section B | | Verific | ation | Approval | Approval |
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